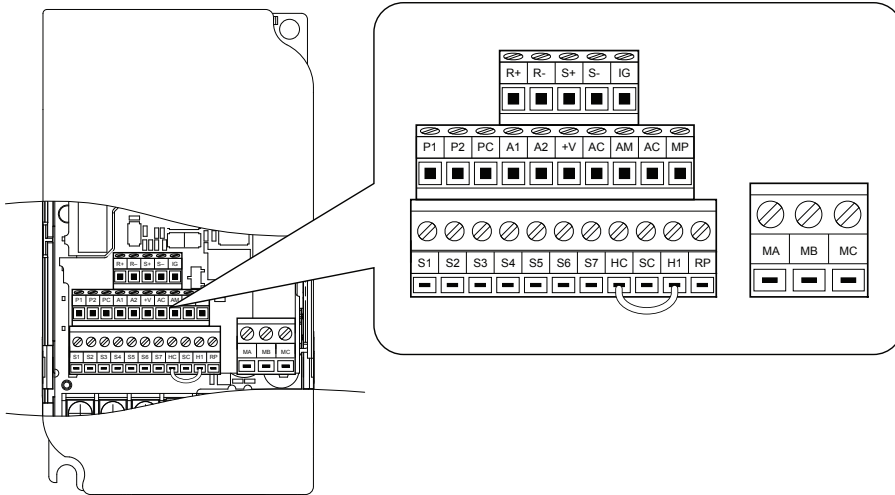


Replacing V1000 with GA500 Drive

1. Label each wire on V1000 with the terminal ID that it is connected to.
 2. Remove the wires from the V1000 drive and remove the V1000 drive from the panel.
 3. Install the GA500 drive.
- ⚠ DO NOT REMOVE THE FACTORY-INSTALLED JUMPERS IN **H1-H2-HC** AND **SC-SP**.
4. Install the labeled wires to their matching terminals on the GA500, *with the following exceptions:*
 - Wire(s) that were landed on terminal **PC** (V1000) should be landed on terminal **C1** (GA500).
 - Wire(s) that were landed on terminal **SC** (V1000) should be landed on terminal **SN** (GA500).
- ⚠ FACTORY-INSTALLED JUMPER **SC-SP** SHOULD REMAIN IN PLACE AND BE THE ONLY WIRE INSTALLED ON TERMINALS **SC** AND **SP**.

V1000 Control Circuit Terminals



GA500 Control Circuit Terminals

